



December 2008



- Pletronics' TCE4 Series is a temperature compensated voltage controlled crystal oscillator with a clipped sinewave output.
- The package is designed for high density surface mount designs.
- · Tape and Reel packaging is available.

- 10 to 40 MHZ
- 2.5 x 3.2 mm LCC Ceramic Package
- Optional Voltage Control Function

## Pletronics Inc. certifies this device is in accordance with the RoHS 6/6 (2002/95/EC) and WEEE (2002/96/EC) directives.

Pletronics Inc. guarantees the device does not contain the following: Cadmium, Hexavalent Chromium, Lead, Mercury, PBB's, PBDE's

Weight of the Device: 0.2 grams

Moisture Sensitivity Level: 1 As defined in J-STD-020C

Second Level Interconnect code: e4

#### **Absolute Maximum Ratings:**

Parameter	Unit
V <sub>cc</sub> Supply Voltage	-0.5V to +6.5V
Vi Input Voltage	-0.5V to V <sub>CC</sub> + 0.5V
Vo Output Voltage	-0.5V to V <sub>CC</sub> + 0.5V

#### **Thermal Characteristics**

The maximum die or junction temperature is 155°C

The thermal resistance junction to board is 25 to 40°C/Watt depending on the solder pads, ground plane and construction of the PCB.



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#### **Part Number:**

TCE4	031	035	G	н	015	008	-12.75M	-XX	
									Internal code or blank
									Nominal Frequency in MHZ
									Pullability in ppm (Vcontrol)  000 = TCXO only  008 = ± 8 ppm minimum  015 = ± 15 ppm minimum
									Stability in ppm 010 = ± 1 ppm 015 = ± 1.5 ppm 025 = ± 2.5 ppm
									Highest Specified Operating Temperature  A = +40°C
									Lowest Specified Operating Temperature  A = +10°C
									Highest Supply Voltage * 035 = 3.5 volts for 3.3 volts nominal 031 = 3.1 volts for 3.0 volts nominal 026 = 2.6 volts for 2.5 volts nominal
									Lowest Supply Voltage * 031 = 3.1 volts for 3.3 volts nominal 029 = 2.9 volts for 3.0 volts nominal 024 = 2.4 volts for 2.5 volts nominal
									Series (Part Type, Logic & Package)

<sup>\*</sup> Supply Voltage: Select range between 2.7V and 5.0V with Highest / Lowest  $\leq$  1.10 For Example: the part number for 3.3V nominal would be TCE4032034.......

#### Part Marking:

**XXXXXX** Where: **XXXXX** = process code for crystal

Pwwyzz = Date code

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### Electrical Specification for specified Vcc range of 2.3V through 3.7V with a variation of ±5% over the specified temperature range

Item	Min		Max	Unit	Condition
Frequency Range	10	-	40	MHZ	
Frequency Accuracy Range <sup>1</sup>	-2.5 -0.5	-	+2.5 +0.5	ppm	Vcontrol 1.50 volts if used <sup>2</sup>
Frequency setting	-2	0	+2	ppm	Vcontrol 1.50 volts at 25°C
Frequency Stability vs. Supply	-0.2	0	+0.2	ppm	Load: 10K ohm // 10 pF & Vcc ± 5%
Frequency Stability vs. Load	-0.2	0	+0.2	ppm	Load: 10K ohm // 10 pF ± 5%
Output Waveform	Clipped Sinewave			ave	
Output Level	0.8	1	1.1	V p-p	Load: 10K ohm <u>+</u> 10% // 10 pF <u>+</u> 10%
Phase Noise 100 Hz 1 KHz 10 KHz 100 KHz		-110 -130 -145 -145		dBc/Hz	
V Supply Range <sup>1</sup> V <sub>CC</sub>	2.3	-	3.7	Volts	
Supply Current I <sub>CC</sub>	-	-	2.0	mA	
Aging	-1.0	-	+1.0	ppm	Per year at 25°C
Vcontrol Range	0.5	-	2.50	Volts	1.50 volts nominal
Frequency Pullability 1	-5	±3	+5	ppm	
Operating Temperature Range <sup>1</sup>	-30		+85	°C	
Storage Temperature Range	-55		+95	°C	

#### Reliability: Environmental Compliance

Parameter	Condition
Mechanical Shock	MIL-STD-883 Method 2002, Condition B
Vibration	MIL-STD-883 Method 2007, Condition A
Solderability	MIL-STD-883 Method 2003
Thermal Shock	MIL-STD-883 Method 1011, Condition A

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Specified by part number
 For all supply voltages, load changes, aging for 1 year, shock, vibration and temperatures



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#### **ESD Rating**

Model	Minimum Voltage	Conditions		
Human Body Model	1500	MIL-STD-883 Method 3115		
Charged Device Model	1000	JESD 22-C101		

#### **Package Labeling**

Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Courier New Bar code is 39-Full ASCII (the label will show the TCE4 actual part number) Label is 1" x 2.6" (25.4mm x 66.7mm) Font is Arial



Customer P/N: 12345678

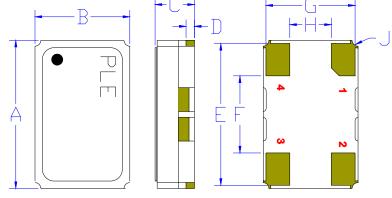
D/C 1000 TC512SA

### **RoHS Compliant**

2nd LvL Interconnect Category=e4

Max Safe Temp=260C for 10s 2X Max

### **Mechanical:**



<sup>1</sup> Typical dimensions

Contacts: Gold 11.8 µinches 0.3 µm minimum over Nickel 50 to 350 µinches 1.27 to 8.89 µm

Not to Scale

	Inches	mm
Α	0.126 <u>+</u> 0.008	3.20 <u>+</u> 0.20
В	0.098 <u>+</u> 0.008	2.50 <u>+</u> 0.20
С	0.040 max	1.0 max
D <sup>1</sup>	0.102	0.26
E¹	0.120	3.05
F <sup>1</sup>	0.077	1.95
G <sup>1</sup>	0.093	2.35
H <sup>1</sup>	0.026	0.65
J <sup>1</sup>	0.008	0.020R

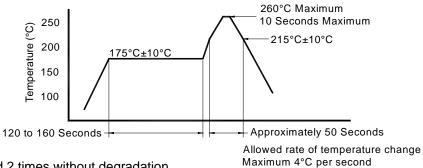
Pad	Function	Note
1	Vcontrol Input	If this function is not specified, recommend connecting this pad to ground.
2	Ground (GND)	
3	Output	
4	Supply Voltage (V <sub>CC</sub> )	Recommend connecting appropriate power supply bypass capacitors as close as possible.

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### Reflow Cycle (typical for lead free processing)



The part may be reflowed 2 times without degradation.

#### Tape and Reel: available for quantities of 250 to 1000 per reel, cut tape for < 250

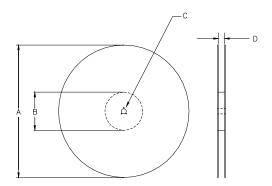
Constant Dimensions Table 1								
Tape Size	D0	D1 Min	E1	P0	P2	S1 Min	T Max	T1 Max
8mm		1.0			2.0			
12mm	1.5	1.5	1.75	4.0	<u>+</u> 0.05			
16mm	+0.1 -0.0	1.5	<u>+</u> 0.1	<u>+</u> 0.1	2.0	0.6	0.6	0.1
24mm		1.5			<u>+</u> 0.1			

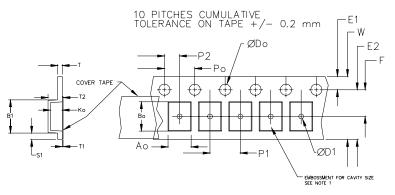
Variable Dimensions Table 2								
Tape         B1         E2 Min         F         P1         T2         W         Ao, Bo & Ko           Size         Max         Max         Ko								
16 mm	12.1	14.25	7.5 <u>+</u> 0.1	8.0 <u>+</u> 0.1	8.0	16.3	Note 1	

Note 1: Embossed cavity to conform to EIA-481-B

Dimensions in mm

Not to scale





		REE			
Α	inches	7.0	10.0	13.0	
	mm	177.8	254.0	330.2	
В	inches	2.50	4.00	3.75	
	mm	63.5	101.6	95.3	Tape Width
С	mm	13	widii		
D	mm	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.4 +2.0 -0.0	16.0

Reel dimensions may vary from the above

USER DIRECTION OF UNREELING -

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